

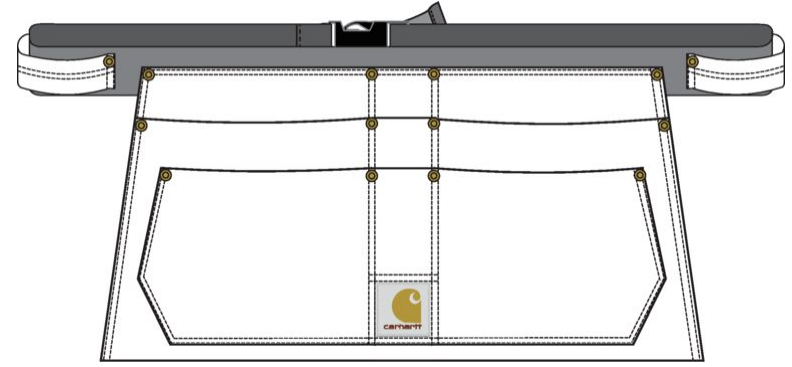
Tech Pack	Production with new Care Format
Description	Production F24 and newer

Message

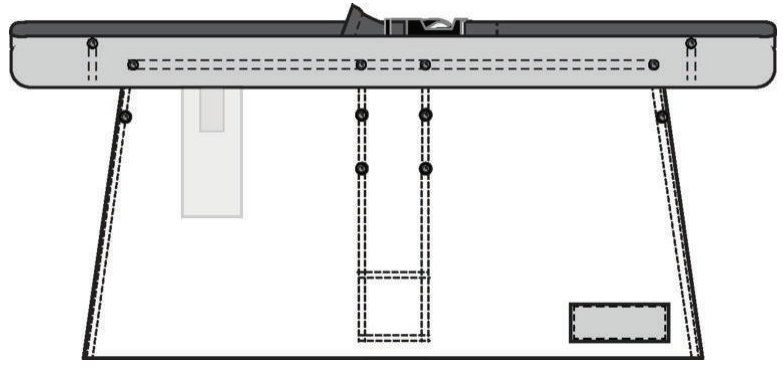
RSL: It is expected that all goods produced for Carhartt comply fully with the Restricted Substances List (RSL) published by the Apparel and Footwear International RSL Management Group. The AFIRM RSL is available at the link below. If you should have any concerns in meeting this product specification, please discuss with the Carhartt Development Team, Fabric and Testing Manager, Quality Manager, or Sourcing Manager. <https://www.afirm-group.com/afirm-rsl/>

Properties

Front_Sketch

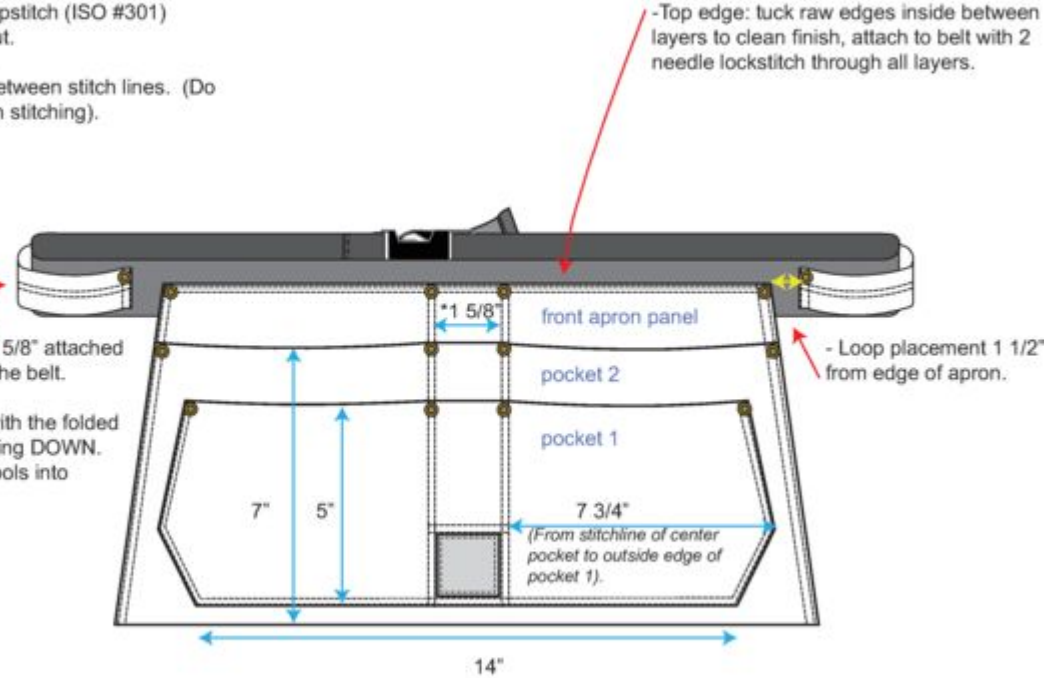


Back_Sketch



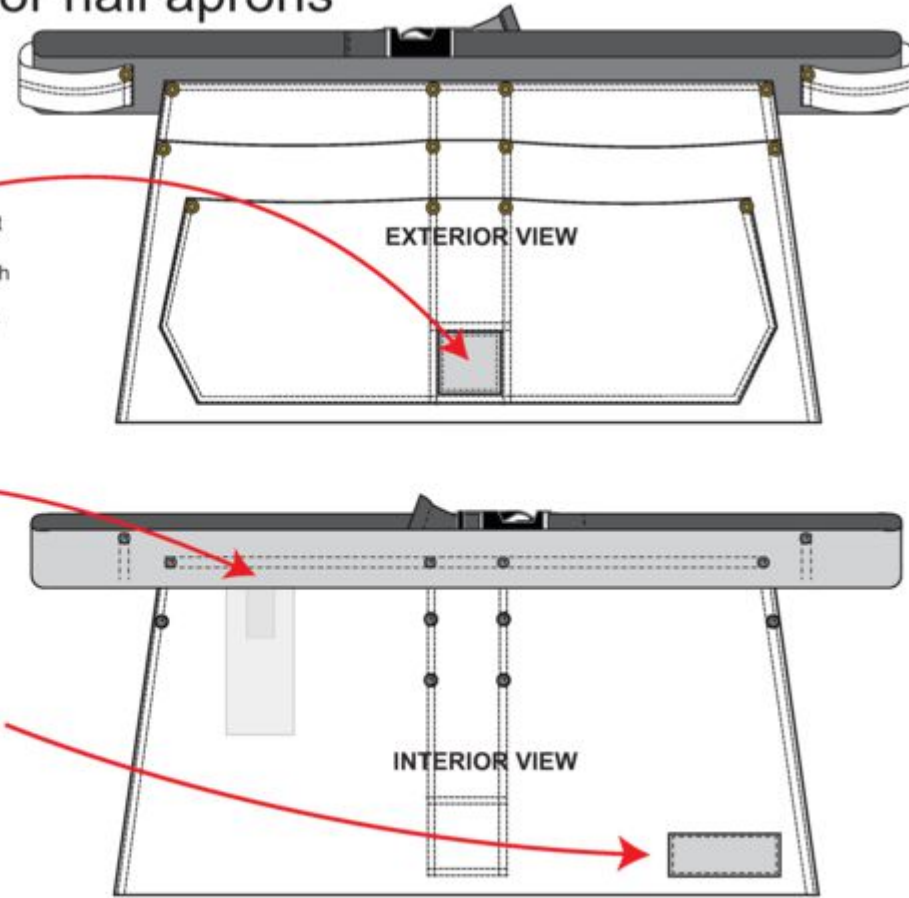
Style #	106668	Designer	Kim Cahill	FR	
Style Description	Firm Duck Half Apron	Product Developer	Lauren DiFilippo	ANSI	
Model #	AM6668-M	Technical Designer	Nicole Clement	ATPV	Unassigned
Non-Stock/Mainline		Active Colorways	BLK-Black, BRN-Carhartt Brown	CAT Rating	
Reference		Resource		EBT	
Season	2024 Fall	Product			
Development Type	Carryover	Improvement/Roll			
Department	Men's	Change			
Category	Accessories	Washed			

Documents

Image	Document Type
<h1 data-bbox="220 284 1333 365">Nail Apron basic construction</h1> <p data-bbox="546 389 997 414">Fabric is doubled throughout garment.</p> <ul data-bbox="94 479 514 600" style="list-style-type: none"> - 2 needle lockstitch topstitch (ISO #301) construction throughout. - Rivets are attached between stitch lines. (Do not attach rivet through stitching).  <ul data-bbox="94 803 430 982" style="list-style-type: none"> - Loop size 1 1/8" x 5 5/8" attached to a 2 1/2" space on the belt. - Position the loops with the folded edge of the seam facing DOWN. (For ease of sliding tools into loop). <ul data-bbox="945 479 1344 552" style="list-style-type: none"> - Top edge: tuck raw edges inside between layers to clean finish, attach to belt with 2 needle lockstitch through all layers. - Loop placement 1 1/2" from edge of apron. <p data-bbox="819 1193 1323 1234">*Center pocket, measurement between stitches. Tolerance +/- 3/16". All other pocket measurements, tolerance +/- 1/4".</p> <p data-bbox="94 1218 682 1307"><i>This is a generic sketch for basic construction and details. See additional sketches for labeling and style specific details, if any. See BOM for specific fabric and trim colors and placements.</i></p>	<p data-bbox="1407 284 1659 308">Style Illustrated Details</p>

Displaying 1 - 1 of 2 results

Documents

Image	Document Type
<h2 data-bbox="42 284 819 332">Label placement for nail aprons</h2>  <p data-bbox="42 495 493 690">EXTERIOR WOVEN LOGO LABEL - Centered on middle of pocket, between pocket stitch lines. - All 4 sides edgestitched with 1 needle lockstitch edgestitch. <i>(Label is attached to pocket with thread matching to label on both needle and bobbin. Label attach stitch does not show through to underside of garment).</i></p> <p data-bbox="42 787 472 941">INTERIOR CARE LABEL - Edge of care label attached under waistband at wearer's left INSIDE back garment, 1 1/2" from edge. - (PO label, if any, is placed underneath care label).</p> <p data-bbox="42 998 472 1193">INTERIOR WOVEN LABEL - Placement: Sewn behind front pocket, out 1" from wearer's right side edge, up 1/2" from bottom of apron. - Attached through back layer of apron only, single needle edgestitched on all 4 sides. <i>(Label attach stitch does not show through to outside of garment).</i></p> <p data-bbox="42 1258 1386 1307"><i>This is a generic sketch for labeling only. Please do not use it for garment styling, it is only to demonstrate label placement. See BOM for specific label component numbers.</i></p>	<p data-bbox="1407 284 1680 316">Style Labeling Placement</p>

Displaying 2 - 2 of 2 results

Spec Data Sheet	Construction Details	Description	Quality Spec	Spec Type	Construction Details
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Items

Spec Item	Description	Image
Miscellaneous (2)		
Quality Spec- Woven Accessories	<ul style="list-style-type: none"> - If lined, all seams internal between lining and shell unless otherwise noted. - All thread tails clipped to 1/2" or less on outside of garment or 1" on inside of garment. - For lining (if any) and shell both: <ul style="list-style-type: none"> - If there is a lining, all seams internal between lining and shell unless otherwise noted. - Where there is no lining, all visible seams are neatly finished, taped, or bound, with no raw edges showing. - No raw edges, skipped stitches, or pleats. - Snaps, eyelets, burrs, and rivets must be attached through at least 1 ply of fabric plus a layer of interfacing, or through 2 plies of fabric plus a plastic donut reinforcement. - All bartacks are 28 or 42 stitches unless otherwise noted in detail sketches. 	
Quality Spec- SPI Duck-Denim Aprons	<ul style="list-style-type: none"> - Shell stitches per inch 8 +2/-1/2 unless otherwise noted. 	
Displaying 1 group and 2 results		

Carhartt Inc. **106668-M FrmDck Half Apron** **106668 size chart** **Draft-Sample 10/2/23, 2:44 PM**

Company	Carhartt	Size Chart	106668 size chart	Base Size	L/XL
Department	Men's	Description	Garment Specifications	Tolerance	MW Accessory Nail Apron
Season	2024 Fall	Size Range	Accessories Aprons1	Grade Rule	Accessories Nail Apron Sized
Category	Accessories	Selected Sizes	S/M-2XL	Subtype	

POMs

POM	Description	Tol (+)	Tol (-)	S/M	L/XL	2XL
900.02	Strap Total Length - Aprons	1/2	-1/2	42	48	52
980.01.01	Nail Apron Height - at Center	1/4	-1/4	9	9	9
980.01.02	Nail Apron Height - at Side	1/4	-1/4	9 1/8	9 1/8	9 1/8
980.03.01	Nail Apron Width - at Top	3/8	-3/8	16	16	16
980.03.02	Nail Apron Total Width - at Bottom	3/8	-3/8	19	19	19

Displaying 5 results Units: Fractions of inches Grade Rule Display: Absolute

Style #	106668	Season	2024 Fall	Washed
Style Description	Firm Duck Half Apron	Department	Men's	
Front_Sketch		Category	Accessories	
Back_Sketch		Designer	Kim Cahill	
		Product Developer	Lauren DiFilippo	
		Technical Designer	Nicole Clement	

Placements

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	BRN-Carhartt Brown		BLK-Black	
								Color	Qty by Color	Color	Qty by Color
Fabric (1)											
Duck (1)											
DU1029	12oz Firm Duck		Vardhman Textiles Ltd.		yd	shell fabric		BRN-Carhartt Brown	0.446	BLK-Black	0.446
Labels (5)											
Printed Fabric Label (3)											
LA050	Printed Fabric Cut Label	TA-Tear Away	Factory	3031MWA	ea	PO/Season label			1		1
LA1039	Printed Fabric Labels w/Tear Away Material 45mm width	GCLTEAR-Global Care Label Tear Away Cut Single	Avery Dennison		ea	Care Label for EMEA POs only			1		1
LA101	Printed Care/Content Label	TA-Tear Away	Avery Dennison		ea	care label			1		1
Woven Label (2)											
LA1103	Accessories Woven Label	CAR-Carhartt Woven Label	Avery Dennison		ea	interior woven label-see label placement pg for details			1		1

Displaying 1 - 5 of 19 results

Placements

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	BRN-Carhartt Brown		BLK-Black	
								Color	Qty by Color	Color	Qty by Color
LA1237	Woven Label	CA5-#5 Woven Label 40mm x 40mm	Finotex/Shining Label Company		ea	exterior woven label-see label placement pg for details			1		1
Packaging (5)											
Hang Tag (1)											
HT1009	Hang Tag	BRAND-Brand Hang Tag	Avery Dennison		ea	Brand hangtag			1		1
Polybag (1)											
PB002	Polybag with Suffocation Warning		Factory	CLR LLDPE BAG	ea	Polybag should fit fold size of garment, carton size and standard case quantity		CLR-Clear	1	CLR-Clear	1
Sticker (2)											
SK1049	Vertical RFID Enabled UPC Sticker Blanks	RFID - Enabled UPC Sticker for Tops/Accessories (not caps)	Avery Dennison		ea	UPC Sticker - Applied to hangtag			1		1
SK004	UPC Sticker Blanks	COO-COUNTRY OF ORIGIN	Avery Dennison		ea	COO Sticker - Applied to polybag			1		1
Swiftack/Packaging Attachment (1)											
FA005	1" Swiftach Fastener		Factory		ea	Black swiftack		BLK-Black	1	BLK-Black	1
Trim (8)											
Buckle (1)											
Displaying 6 - 11 of 19 results											

Placements

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	BRN-Carhartt Brown		BLK-Black	
								Color	Qty by Color	Color	Qty by Color
BK002	1 1/2" Side Release Buckle		Duraflex (Unitex International)	M:111-14494-000010/ F:111-04507-000010	ea	buckle		BLK-Black	1	BLK-Black	1
Burr (1)											
BR023	13L Non-Logo 2-Prong Fastener Burr		YKK Snap Fasteners Asia		ea	burr		BRS-Brass	16	ANT-Antique Brass	16
Fasteners (1)											
FA040	2-Prong Steel Base Burr Fastener		YKK Snap Fasteners Asia		ea	fastener		STL-Steel	16	STL-Steel	16
Thread (4)											
TH006	T-60 Poly Core Poly Wrapped Thread		American & Efird Inc.	T-60 Perma Core	yd	Thread - apron & side loops		*MAT*-Matching		*MAT*-Matching	
TH006	T-60 Poly Core Poly Wrapped Thread		American & Efird Inc.	T-60 Perma Core	yd	Thread for webbing		*MAT*-Matching		*MAT*-Matching	
TH140	T-40 Poly Core Poly Wrapped Thread		American & Efird Inc.	T-40 Perma Core	yd	looper thread		*MAT*-Matching		*MAT*-Matching	
TH006	T-60 Poly Core Poly Wrapped Thread		American & Efird Inc.	T-60 Perma Core	yd	Thread - label attach		*MAT*-Matching		*MAT*-Matching	
Webbing (1)											
WB1009	1 1/2" Webbing		QST Industries - INDIA	CP-0222	yd	waistband webbing		B495-Brown 495 (Walnut)		BLK-Black	

Displaying 12 - 19 of 19 results

Composition

- shell fabric**
100% Cotton

- ✓
12oz Firm Duck

Care Instructions

Care Label	Description	Care Type
Care Label D	Exclusive Trimming, Machine Wash Cold Like Colors, Non-Chlorine Bleach, Tumble Dry Low, Do Not Use Fabric Softeners, Cool Iron, Do Not Dry Clean	All Care

Displaying 1 result