

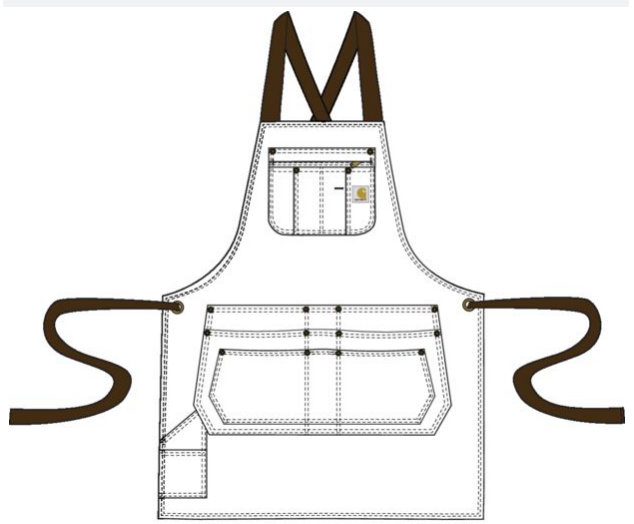
Tech Pack	SMS BOM
Description	BOM + Cover Sheet

### Message

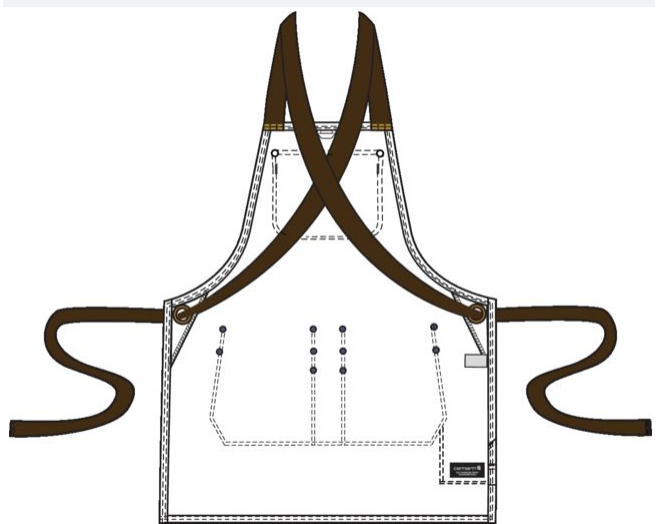
RSL: It is expected that all goods produced for Carhartt comply fully with the Restricted Substances List (RSL) published by the Apparel and Footwear International RSL Management Group. The AFIRM RSL is available at the link below. If you should have any concerns in meeting this product specification, please discuss with the Carhartt Development Team, Fabric and Testing Manager, Quality Manager, or Sourcing Manager. <https://www.afirm-group.com/afirm-rsl/>

### Properties

Front\_Sketch





Back\_Sketch



Style #	106667
Style Description	Firm Duck Apron
Model #	AM6667-M
Non-Stock/Mainline Reference	
Season	2025 Spring
Development Type	Carryover
Department	Men's
Category	Accessories

Designer	Kim Cahill
Product Developer	Samantha Darragh
Technical Designer	Nicole Clement
Active Colorways	001-Black, 211-Carhartt Brown
Resource	✓
Product Improvement/Roll Change	
Washed	

FR
ANSI
ATPV
CAT Rating
EBT

<b>Style #</b>	106667	<b>Back_Sketch</b>		<b>Category</b>	Accessories
<b>Style Description</b>	Firm Duck Apron			<b>Designer</b>	Kim Cahill
<b>Front_Sketch</b>				<b>Product Developer</b>	Samantha Darragh
		<b>Season</b>	2025 Spring	<b>Technical Designer</b>	Nicole Clement
		<b>Department</b>	Men's	<b>Washed</b>	

**Placements**

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	211-Carhartt Brown		001-Black	
								Color	Qty by Color	Color	Qty by Color
Fabric (1)											
Duck (1)											
DU1029	12oz Firm Duck		Vardhman Textiles Ltd.		yd	shell fabric, corner facings, locker loop (see label placement pg for loop placement)		BRN-Carhartt Brown		BLK-Black	
Labels (5)											
Printed Fabric Label (3)											
LA1038	Printed Fabric Labels w/Double Face Satin Finish & Woven Edge 45mm width	GCLSAT-Global Care Label Cut Singles with woven edge	Avery Dennison		ea	Care labels for EMEA PO's Only			1		1
LA050	Printed Fabric Cut Label		Avery Dennison		ea	PO/Season label		WHT-White	1	WHT-White	1

Displaying 1 - 3 of 22 results

**Placements**

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	211-Carhartt Brown		001-Black	
								Color	Qty by Color	Color	Qty by Color
LA008	Printed Fabric Labels w/Satin Finish	SATIN-Satin	Avery Dennison		ea	Care labels for North American PO's Only			1		1
Woven Label (2)											
LA1103	Accessories Woven Label	CAR-Carhartt Woven Label	Avery Dennison		ea	interior woven label-see label placement pg for details			1		1
LA1237	Woven Label	CA5-#5 Woven Label 40mm x 40mm	Finotex/Shining Label Company		ea	exterior woven label-see label placement pg for details			1		1
Packaging (6)											
Hang Tag (1)											
HT1009	Hang Tag	BRAND-Brand Hang Tag	Avery Dennison		ea	Brand Hang Tag			1		1
Hanger (1)											
600347	Hanger	8inch-8 inch plastic hanger	Mainetti	6008	ea	plastic hanger			1		1
Polybag (1)											
PB002	Polybag with Suffocation Warning		Factory	CLR LLDPE BAG	ea	Polybag		CLR-Clear	1	CLR-Clear	1
Sticker (2)											
Displaying 4 - 9 of 22 results											

**Placements**

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	211-Carhartt Brown		001-Black	
								Color	Qty by Color	Color	Qty by Color
SK004	UPC Sticker Blanks	COO-COUNTRY OF ORIGIN	Avery Dennison		ea	COO sticker			1		1
SK1049	Vertical RFID Enabled UPC Sticker Blanks	RFID - Enabled UPC Sticker for Tops/Accessories / FR: Tops/Accessories/Bottoms/Outerwear	Avery Dennison		ea	UPC sticker - Applied to hangtag			1		1
Swiftack/Packaging Attachment (1)											
FA005	1" Swiftach Fastener		Tex-Pak		ea	black swiftack		BLK-Black (158.01.AM1BLAC)	1	BLK-Black (158.01.AM1BLAC)	1
Trim (10)											
Burr (1)											
BR023	13L Non-Logo 2-Prong Fastener Burr		YKK Snap Fasteners Asia		ea	rivets		ANT-Antique Brass	16	ANT-Antique Brass	16
Eyelet (1)											
EY019	27L Metal Grommet		SX Industries	P36-EY-136	ea	grommets		ANT-Antique Brass (SX-12)	2	ANT-Antique Brass (SX-12)	2
Fasteners (1)											
FA040	2-Prong Steel Base Burr Fastener		YKK Snap Fasteners Asia		ea	fasteners for rivets		STL-Steel	16	STL-Steel	16
Tape (1)											
TA033	1 1/2" Textured Poly Taping		QST Industries	CP-0221	yd	neck/waist straps		MHY-Mahogany		BLK-Black	
Thread (5)											
Displaying 10 - 16 of 22 results											

**Placements**

Code	Product	Material Artwork Description	Supplier Quote	Supplier Code	UOM	Placement	Contractor Supplied	211-Carhartt Brown		001-Black	
								Color	Qty by Color	Color	Qty by Color
TH006	T-60 Poly Core Poly Wrapped Thread		American & Efird Inc.	T-60 Perma Core	yd	thread - main topstitch		*MAT*-Matching		*MAT*-Matching	
TH140	T-40 Poly Core Poly Wrapped Thread		American & Efird Inc.	T-40 Perma Core	yd	thread - loopers - pocket and facing hems		*MAT*-Matching		*MAT*-Matching	
TH015	T-35 Textured Polyester Thread		American & Efird Inc.	T-35 Wildcat	yd	pocket looper thread		*MAT*-Matching		*MAT*-Matching	
TH006	T-60 Poly Core Poly Wrapped Thread		American & Efird Inc.	T-60 Perma Core	yd	thread - strap ends		*MAT*-Matching		*MAT*-Matching	
TH006	T-60 Poly Core Poly Wrapped Thread		American & Efird Inc.	T-60 Perma Core	yd	thread - label attach - match label		*MAT*-Matching		*MAT*-Matching	
Zipper (1)											
ZP165	#5 Antique Brass CE Zipper w/DFL ANT Pull		YKK Zippers Asia	RGKBC-51 DFL I	ea	pocket zipper		*MAT*-Matching		*MAT*-Matching	

Displaying 17 - 22 of 22 results

## Composition

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100% Cotton



12oz Firm Duck

**Care Instructions**

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Care Label	Description	Care Type
Care Label D	Exclusive Trimming, Machine Wash Cold Like Colors, Non-Chlorine Bleach, Tumble Dry Low, Do Not Use Fabric Softeners, Cool Iron, Do Not Dry Clean	All Care
Displaying 1 result		