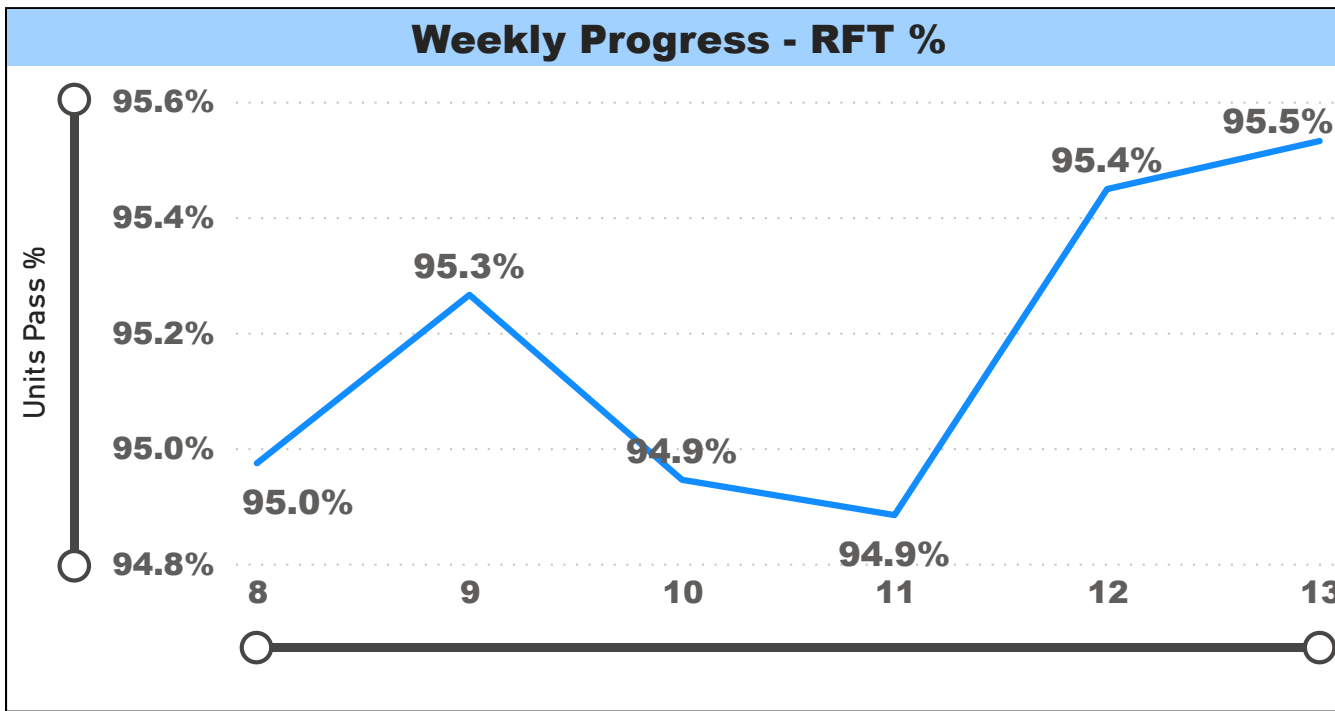
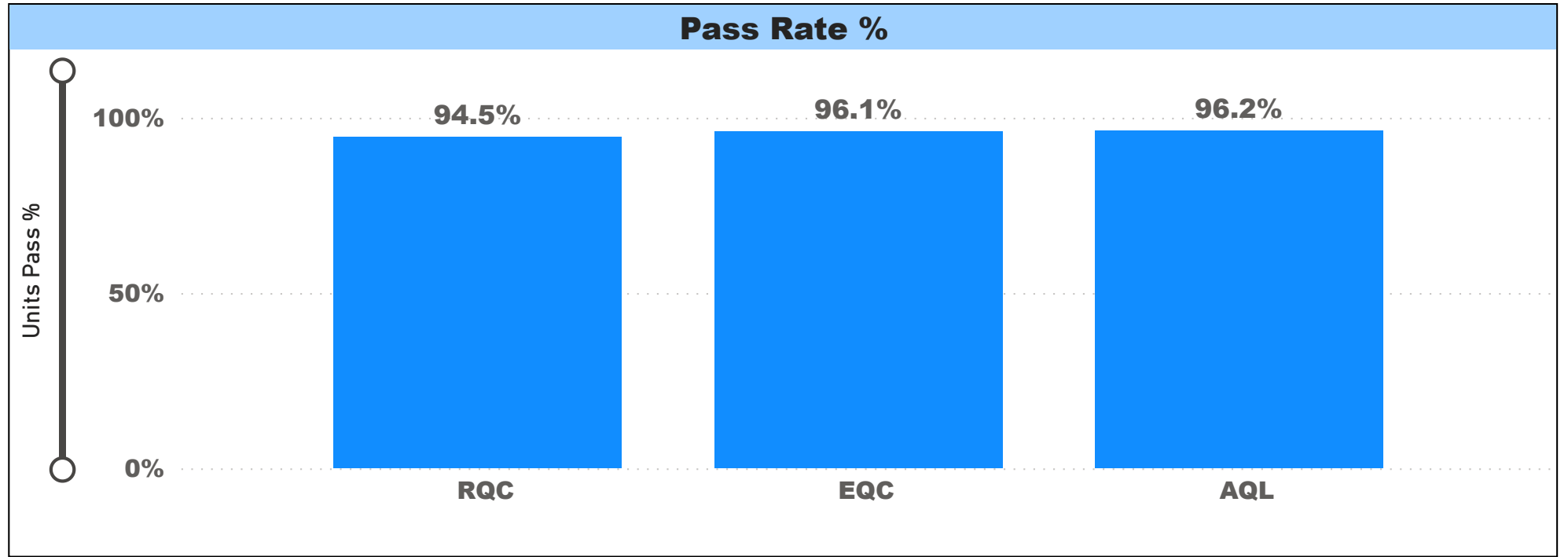


Year, Quarter, Month, WeekNum

- Select all
- 2021
 - Qtr 1
 - February
 - March
 - 10
 - 11
 - 12
 - 13



Stages	Total Inspected	Total Defects	Units Pass %
RQC	381274	20931	94.51%
EQC	241656	9532	96.06%
AQL	71157	2691	96.22%
Total	694087	33154	95.22%

Ranking: Top 10



- Top 5
- Top 3
- Top 15
- Top 10**

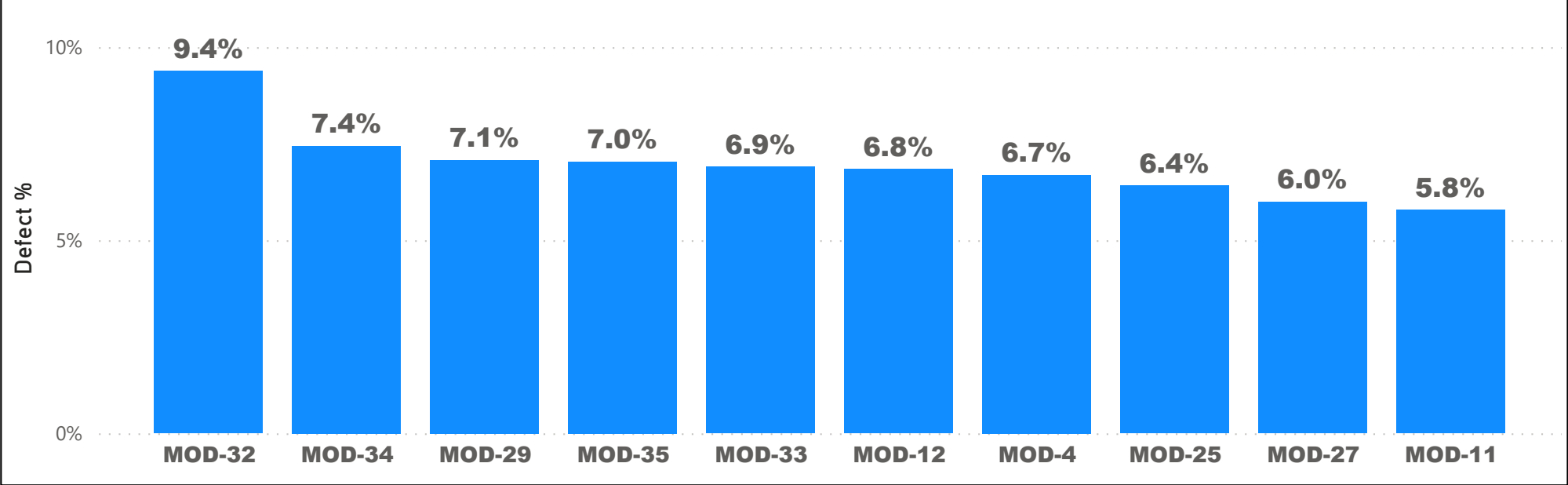
Year, Quarter, Month, WeekNum



Select all

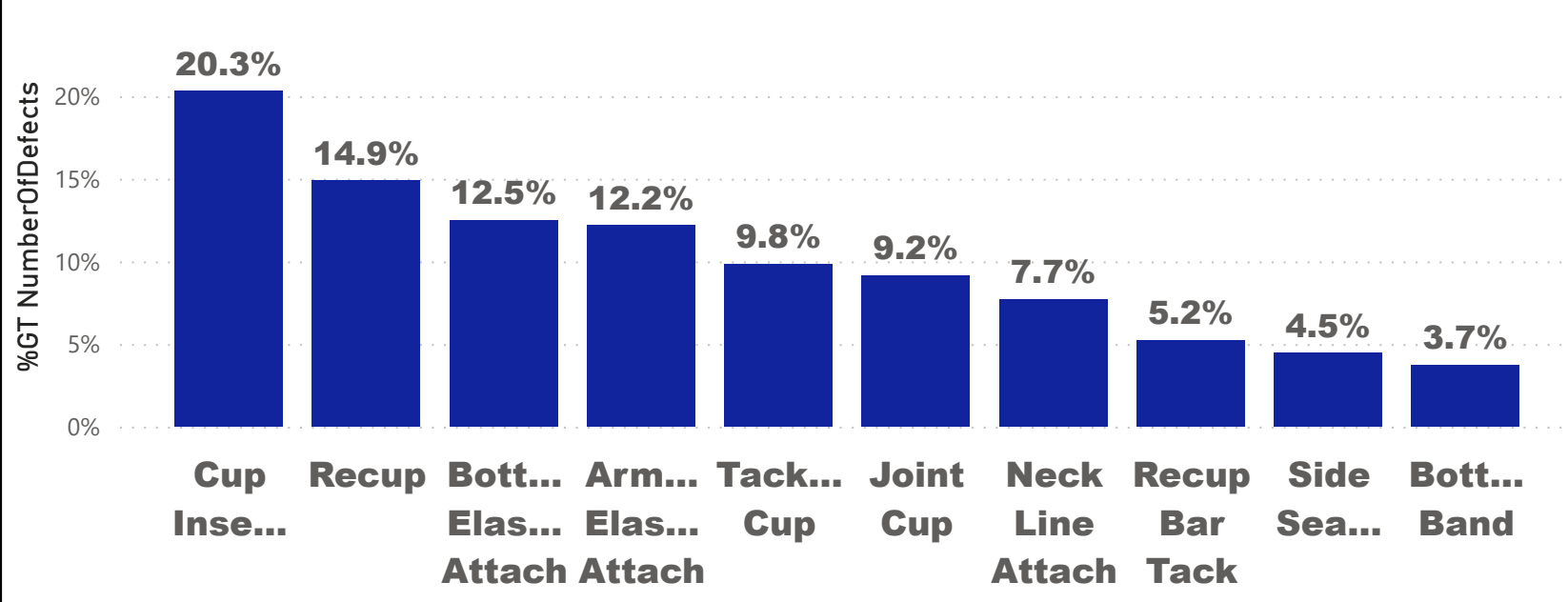
2021

Top 10 Defect Producing Modules by Defect Percentages (Recorded by RQC)

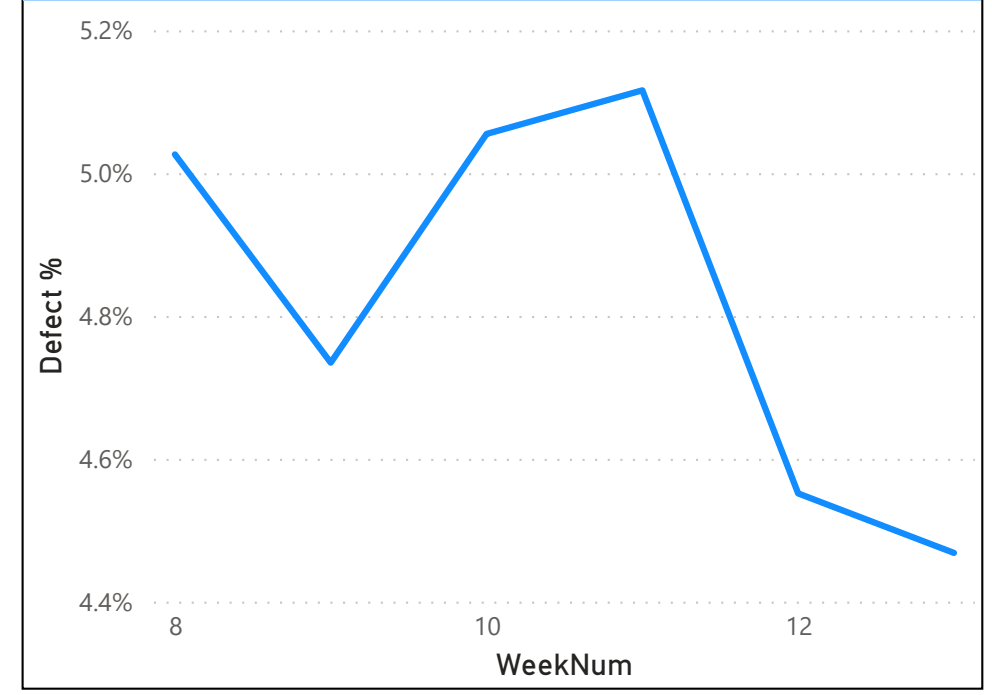


Top 10 Operations by Defect Percentages (Recorded by RQC)

InSpectionStage ● RQC



Weekly Defect Trend



Ranking: Top 10

Top 5

Top 3

Top 15

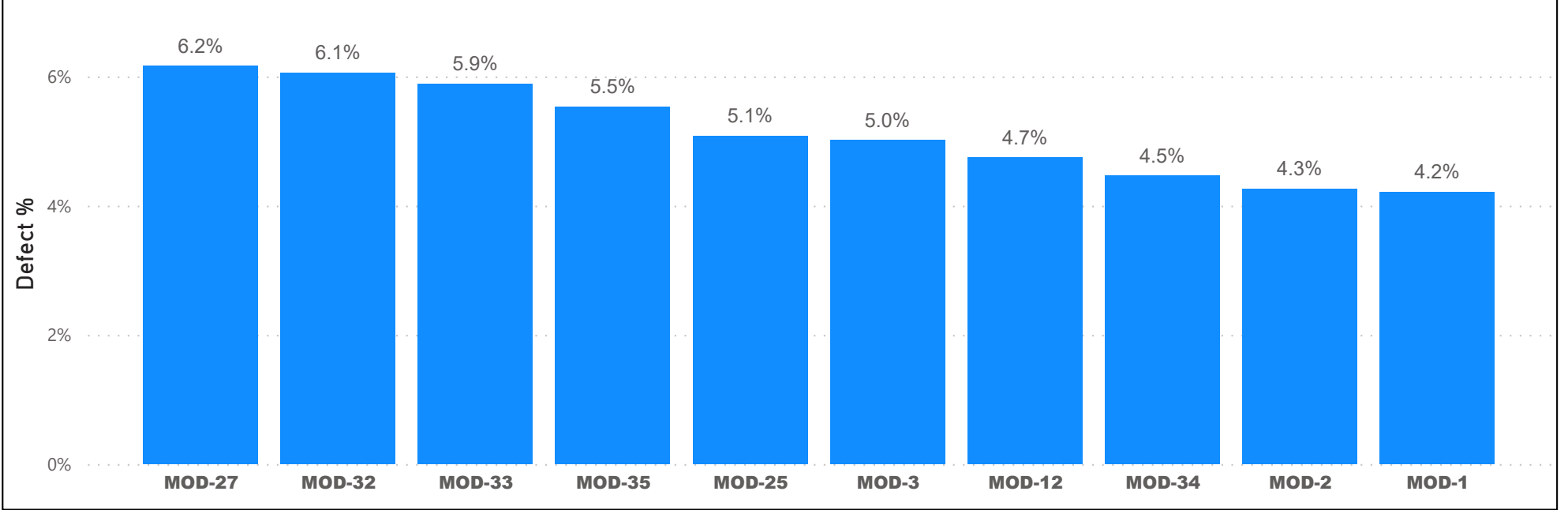
Top 10

Year, Quarter, Month, WeekNum

Select all

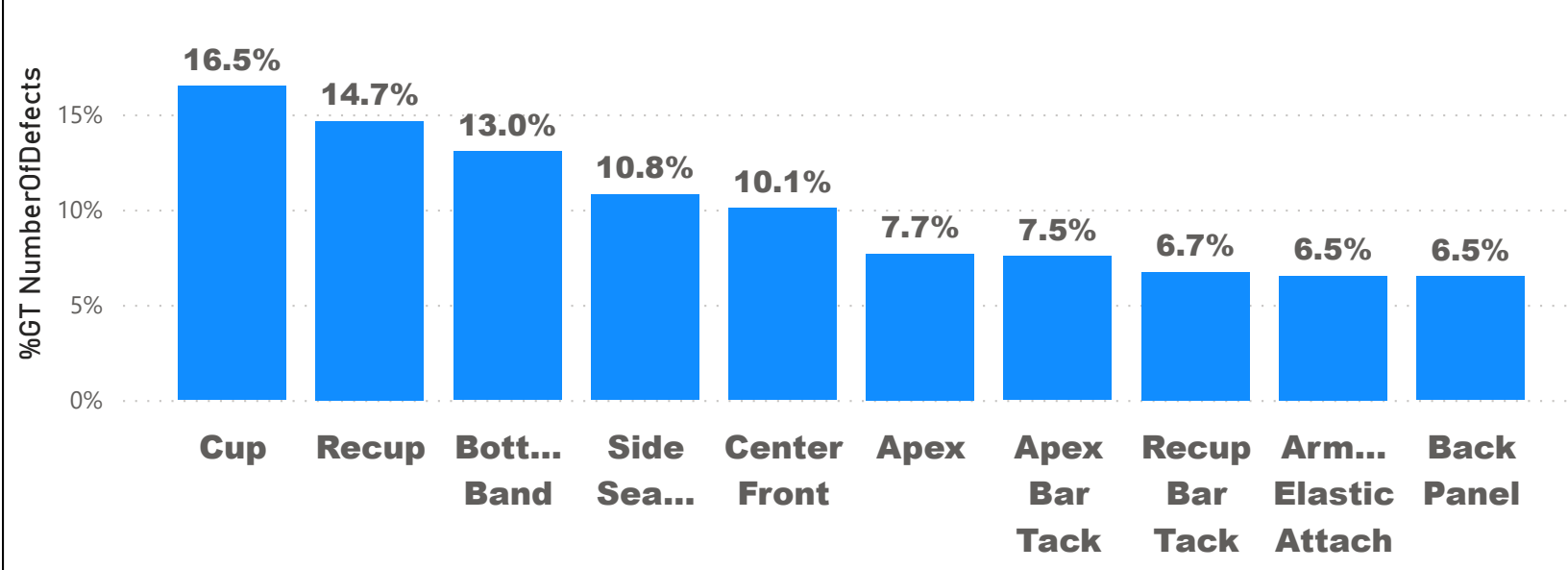
2021

Overall Defect Percentages by Modules (Recorded by EQC)

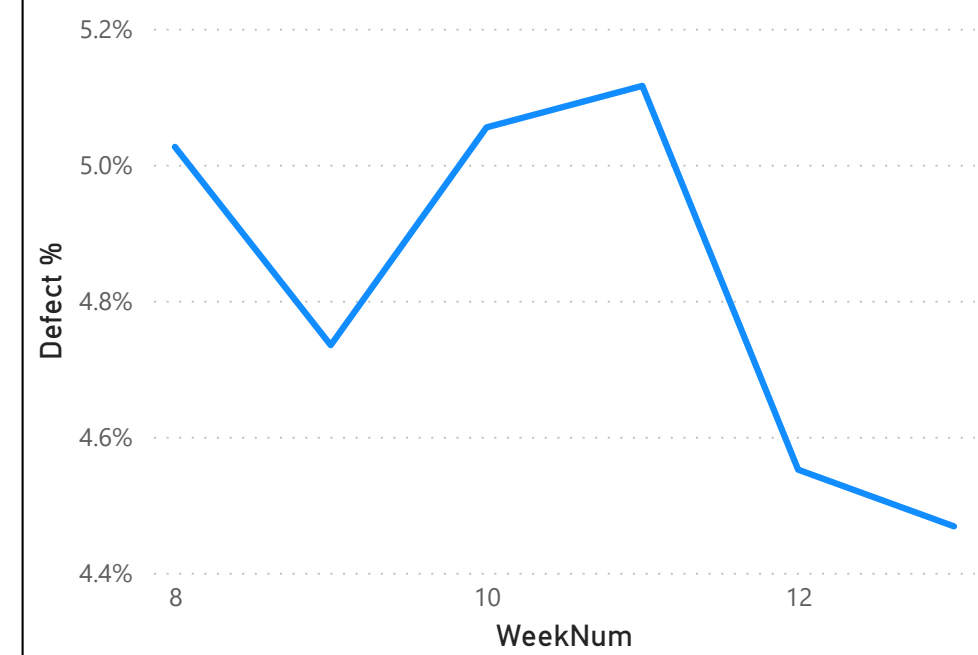


Overall Defect Percentages by Operations (Recorded by EQC)

InSpectionStage ● EQC



Weekly Defect Trend

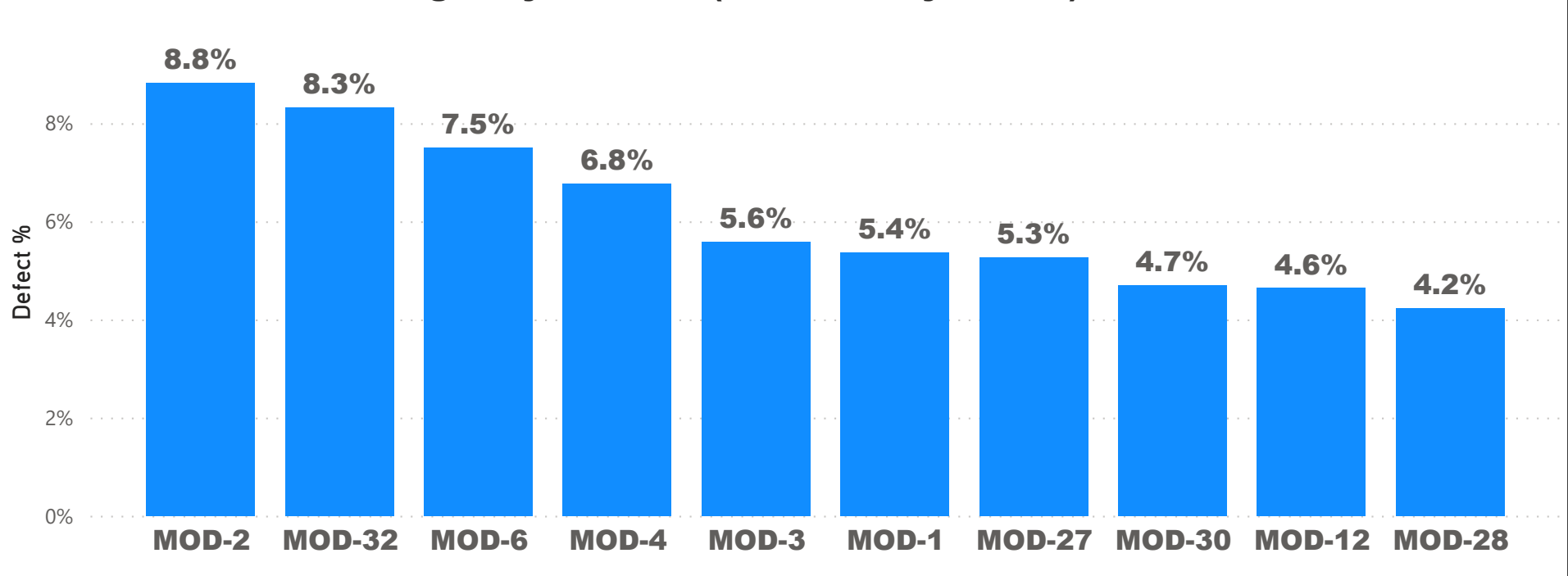


Ranking: Top 10 ▼

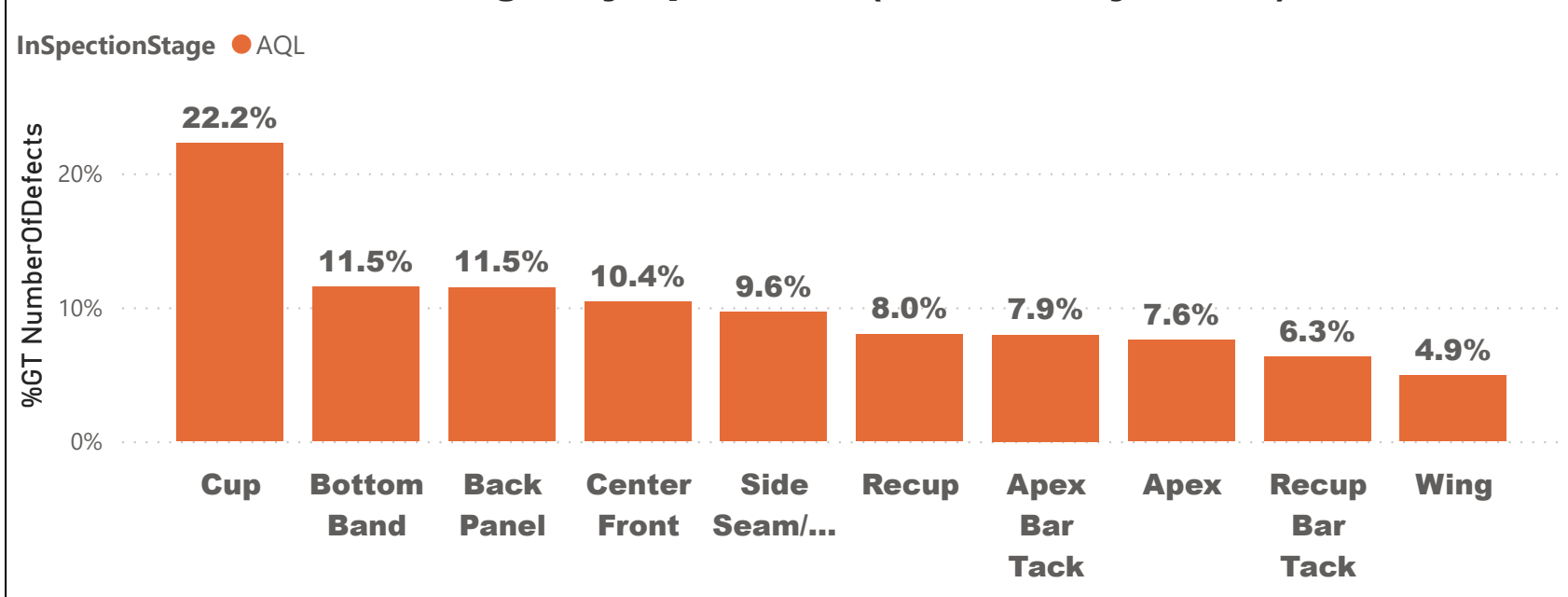
Year, Quarter, Month, WeekNum ▼

Select all
 2021

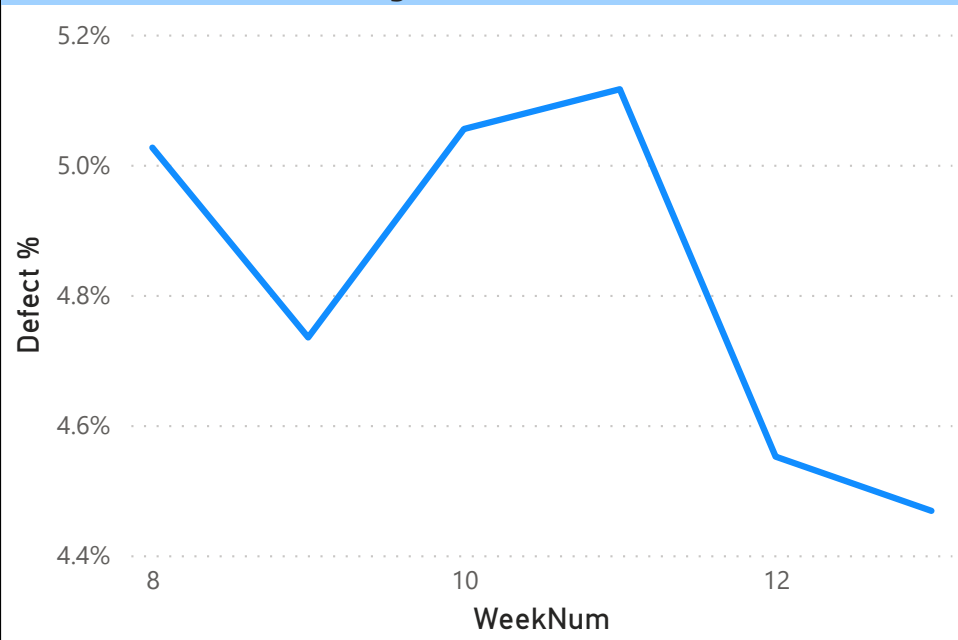
Overall Defect Percentages by Modules (Recorded by Jr.FCA)



Overall Defect Percentages by Operations (Recorded by Jr.FCA)



Weekly Defect Trend



Year, Quarter, Month, WeekNum



Module(s)

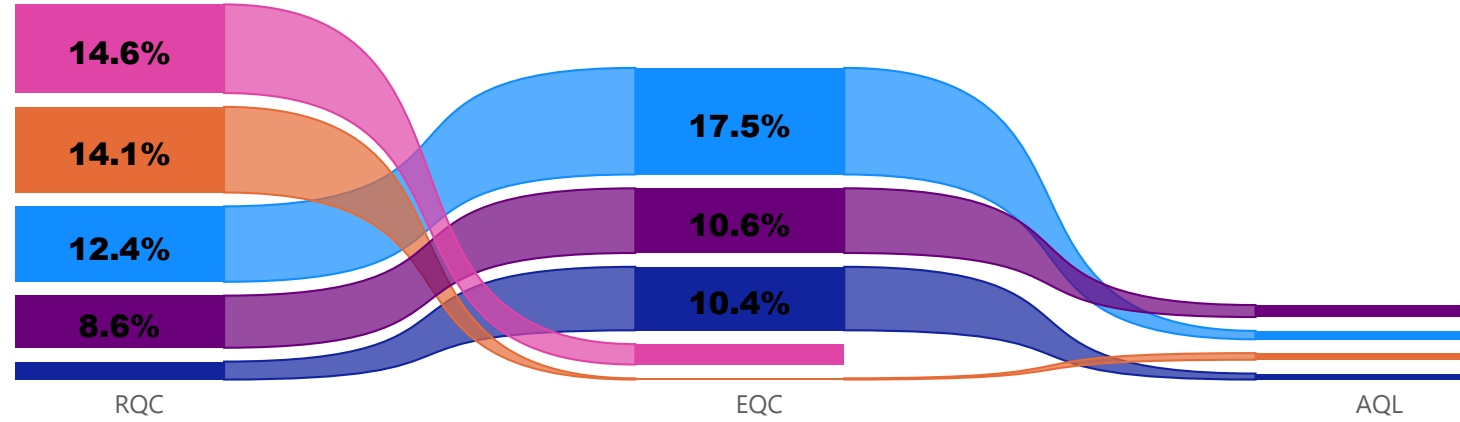
MOD-2

Select all

2021

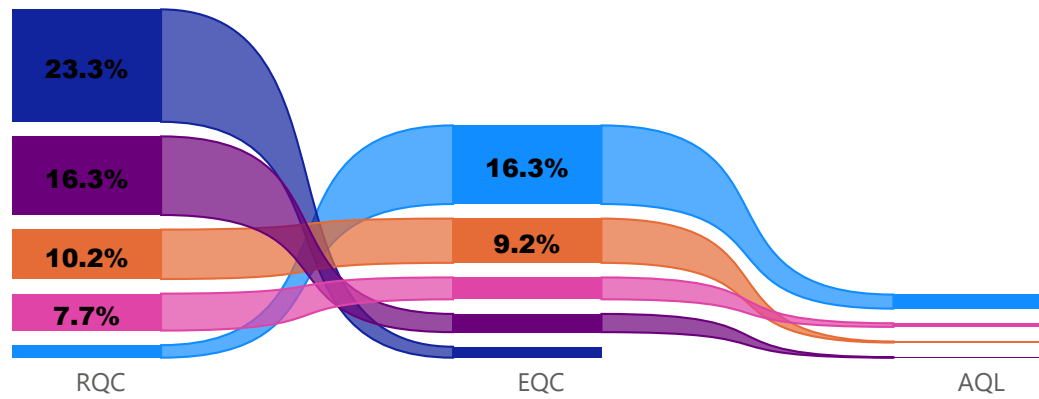
Top 5 Operation Producing Defects

Defect Name ● Apex Bar Tack ● Bottom Band ● Bottom Elastic Attach ● Side Seam/Re-Sideseam ● Under Arm Attach



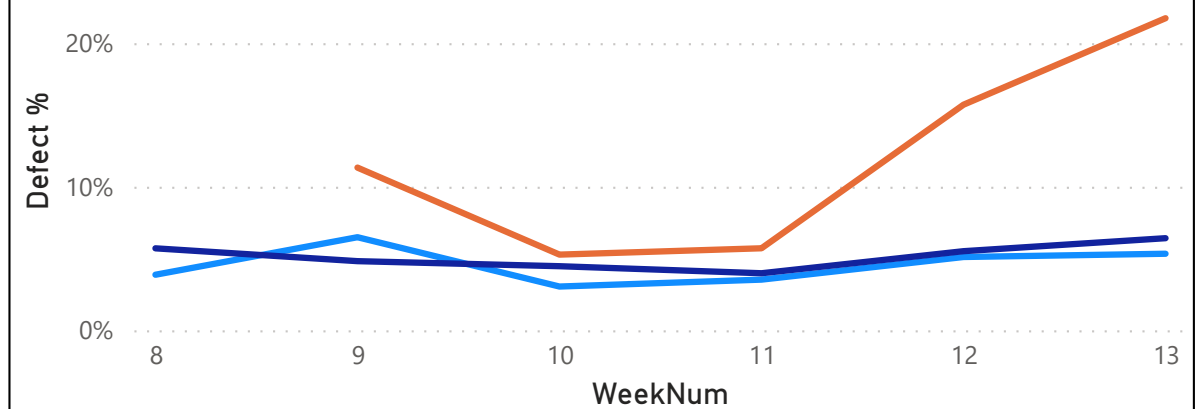
Top 5 Defects

Defect Name ● Cut damage ● Seam position incorrect (Twisted /... ● Thread ends ● Unbalance ● Uneven seam



Weekly Defect Trend

InSpectionStage ● AQL ● EQC ● RQC



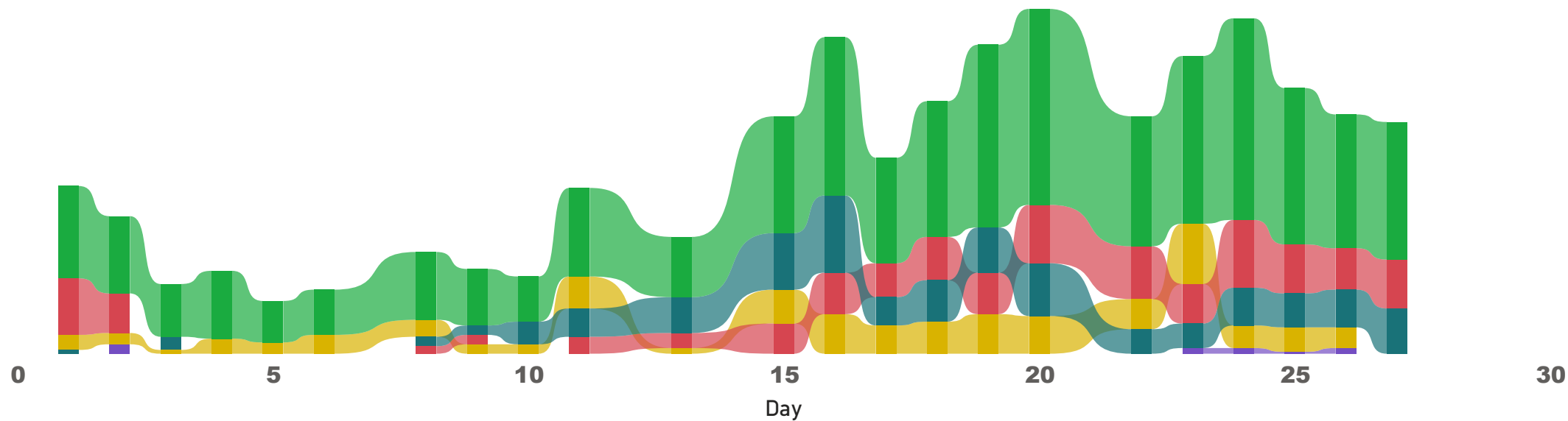
Year, Quarter, Month, Wee...

Select all

2021

Top 5 Operations Trends (Based on RQC)

OperationName ● Key hole ● NA ● Outer Trimming ● Pin Attach ● Tacking Cup



Top 5 Defects Trends (Based on RQC)

DefectName ● Folding Seam ● Incorrect fabric grain lines ● Lace not match/lace unbalancing ● Seam position incorrect (Twisted / Stretched) ● Shading garment to gar...

